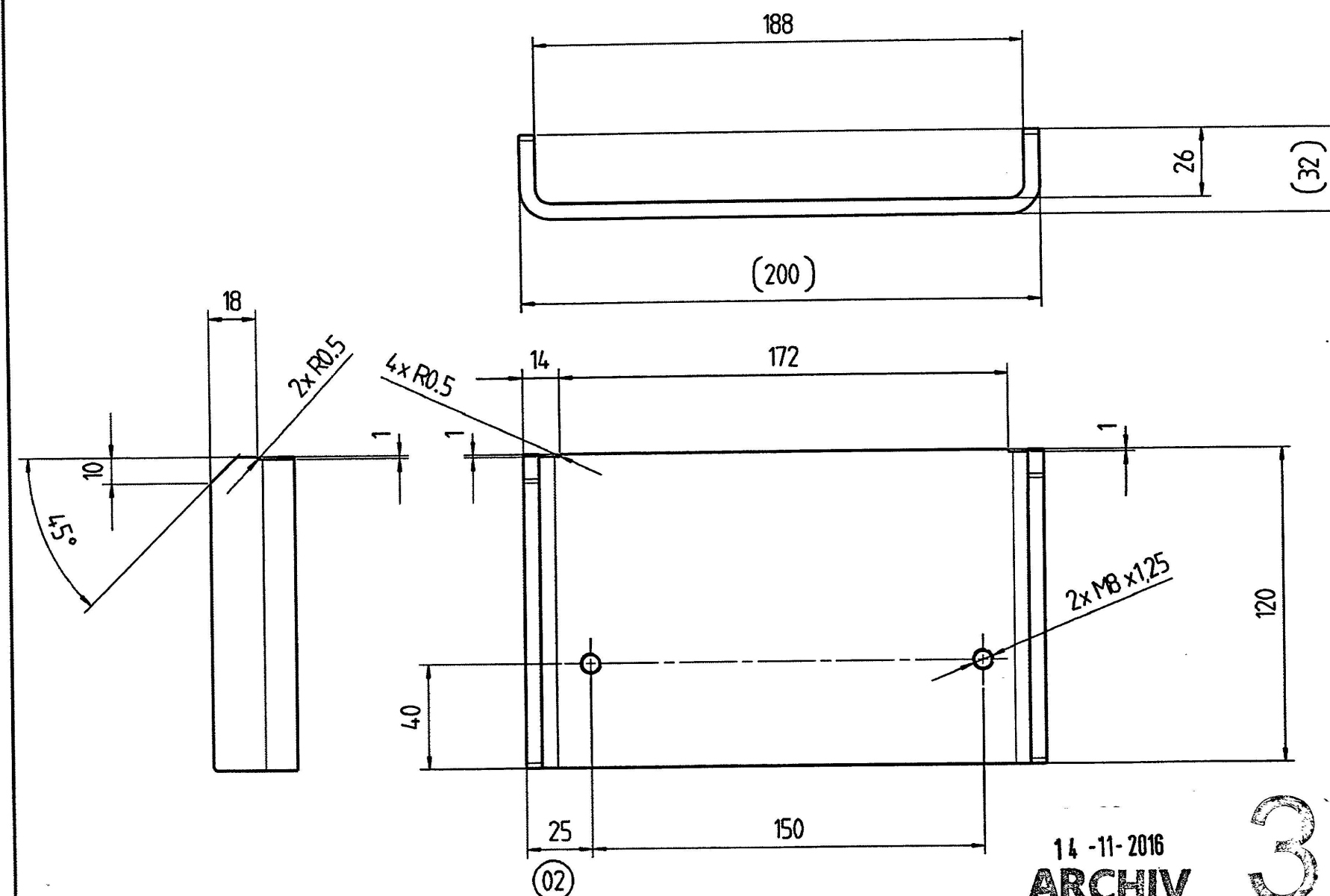


PŘEKLAD

dne: 17. 12. 2014

PROVEDLA

VISMA W.



TRUSINA MAT.
NEWIT. RADIOS
RADIOS 87380
STENA DOZVINO N2 14/01402

NOTA :

- Metal sheet thickness : 6 mm
- Radii without dimension : R = 2
- Bend radii : R = 6
- Unfolded length (for info) = 1

02A ZM/16/01090-SKUTEČNÝ TVAR DÍLCE S TECHNOLOGICKÝMI PŘÍDAVKY ZOBRAZEN NA



LISTU Č.2.

20.10.2016 HRUBÝ

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

LASER cutting tolerances				
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

First angle projection	02	Oiled --> Oiled permissible	T48720
General tolerance (GT) in mm	Removing symetrical and adding dim. 25		
Size range			
≤ 30	≤ 120	≤ 400	≤ 1000
GT coarse			
L 1 2 2 3 4			
Δ 1 2 4 6			
Lengths (L) and angle (L/Δ) = ± GT			
Tolerance Symbols ISO 1101			
○ roundness = 1/2a-Tol.			
□ straightness/flatness = GT			
⊙ concentricity/run out = GT			
≡ symmetry = GT			
// parallelism = GT			
⊕ position = GT			
Languages: en,fr			

02	Oiled --> Oiled permissible	T48720		
	Removing symetrical and adding dim. 25			
Index	alteration	Change no	Fit	Toler.
000	Inspection dim. 	Material: S235JR following EN10025-2		Weight: in kg
	Auxiliary dim. ()	Blank no:		0.9
	Date	Name	Title:	
4	Drawn 8.1.2014	J.Fonteny	support stop battery	PROD. Scale 1:2
	Checked 8.1.2014	F.Praust		
GT	Auth'd 9.1.2014	R.Pelletier		
	M.check. 14.1.2014	J.LeCesne		
-Tot.			Drawing number	Sheet: 1 of: 2
			11914221802	
	Confidential document Refer to protection notice ISO 16001		Repl.	Orig.

Confidential document
Refer to protection notice ISO 18016

Released

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